

90221

September-14-12 9:52:32 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

8

Start Date: 9/12/12 **Start Qty:** 8.00

Cust Item ID:

Required Date: 10/05/12 **Req'd Qty:** 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-09-17 Tooling:

Date:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date: _____

Stop *NR2*

[illegible]

Work Order ID 90221

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September-14-12 9:52:32 AM

Item ID: D3161-9

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hinge 17.0"

Start Date: 9/12/12 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/05/12 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/08

MLJ 12-11-08

Picklist Print

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Page 1

Work Order ID: 90221

Parent Item: D3161-9

Parent Item Name: Hinge 17.0"

Start Date: 9/12/12

Required Date: 10/05/12

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP A04.08.24New IssueKJ/JLM

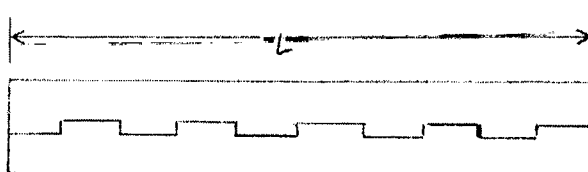
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	68.1320	1.65	13.2			
Piano Hinge													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		2.21							
				121509		2.21							
				ST489A		65.922							
				119638		0.456							
				120521		19.566							
				121882		45.9				8.25			



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED TF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-135 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-150 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

UNCONTROLLED COPY
SUBJECT TO REVISION
WITH NO EFFECT
DATE 12-09-17
M-5

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